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# General Info. of Power Resistors

**Token Electronics Industry Co., Ltd.** 

Taiwan: No.137, Sec. 1, Zhongxing Rd., Wugu District,

New Taipei City, Taiwan, R.O.C. 24872 Tel: +886 2981 0109 Fax: +886 2988 7487

China: 12F, Zhong Xing Industry Bld., Chuang Ye Road,

Nan Shan District, Shen Zhen City,

Guang Dong, China 518054

Tel: +86 755 26055363; Fax: +86 755 26055365

Web: www.token.com.tw

Email: rfq@token.com.tw



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## General Information

### **Benefits & Features**

Providing design engineers with an economical resistor with high quality performance, Token Electronics offers industry grade power wire wound devices.

Token provide terminal blocks, thermal switches, fusing, fans, junction boxes, screened or solid bottom plates, conduit knockouts, and customer specified requirements. For large applications a welded frame construction is utilized to provide a robust design for power resistor mounting in both indoor and outdoor environments.

Products range from large capacity metal clad, nonflammable fixed and adjustable, wave ribbon wire-wound, slide, starter, box type, to nonflammable flat type. Token extends a complete line for both military and commercial applications.

#### **Utilization Notes**

- 1. Smoke emitted from non-flammable resistors on initial use in powered circuits is a normal phenomenon and the component can be safely utilized.
- 2. All resistors manufactured by Token Electronics Industry Corporation comply with the U.S. UL-94 non- flammability test, Class V-0, a continuous combustion period of zero seconds.
- 3. Never use organic solvents to clean non-flammable resistors.
- 4. Non-flammable resistors cannot be utilized in oil.
- 5. Non-flammable resistors cannot be used in high frequency machinery because of the inductance produced by the windings. A suitable type of resistor must be selected. Contact us for details.
- 6. In applications where resistors are subject to intermittent current surges and spikes, be sure in advance that the components selected are capable of withstanding brief durations of increased load.
- 7. Do not exceed the recommended usable load. Resistors must use within the rated voltage range to prevent the shortening of service life and/or failure of the wound resistance elements.
- 8. Minimum load. Resistors must be utilized at 1/10 or more of the rated voltage to prevent poor conductance due to oxidation build-up.
- 9. Although the hardness exceeds that of a 3H pencil lead, do not nick the resistor coating with screw drivers or other pointed objects.
- 10. Avoid touching non-flammable resistors in operation; the surface temperature ranges from approximately  $350^{\circ}\text{C} \sim 400^{\circ}\text{C}$  when utilized at the full rated value. Maintaining a surface temperature of  $200^{\circ}\text{C}$  or less will extend resistor service life.
- 11. Keep temperature from rising by choosing a resistor with a higher rated capacity; do not use a component having the exact load value required. For considerations of safety in extended period applications, the resistor rating should be more than four times higher than the actual wattage involved, but never use a resistor at less than 25% of its rated power.
- 12. Application and Placement: Wire-wound resistors use different gauges of wire as resistance elements. Sometimes the gauge is extremely thin (finer than a strand of human hair) and very susceptible to breakage in environments containing salts, ash, dust and corrosives. Avoid utilization in such environments. Do not install in dusty areas because the accumulation will cause shorts and poor conductance.



Taiwan Factory: +886 2 29810109 China Factory: +86 755 26055363